



Member of the FM Global Group

Approval Standard for Dip, Washing and Rinse Tanks

Class Number 6056

June 2013

Foreword

The FM Approvals certification mark is intended to verify that the products and services described will meet stated conditions of performance, safety and quality useful to the ends of property conservation. The purpose of Approval Standards is to present the criteria for FM Approval of various types of products and services, as guidance for FM Approvals personnel, manufacturers, users and authorities having jurisdiction.

Products submitted for certification by FM Approvals shall demonstrate that they meet the intent of the Approval Standard, and that quality control in manufacturing shall ensure a consistently uniform and reliable product. Approval Standards strive to be performance-oriented. They are intended to facilitate technological development.

For examining equipment, materials and services, Approval Standards:

- a) must be useful to the ends of property conservation by preventing, limiting or not causing damage under the conditions stated by the Approval listing; and
- b) must be readily identifiable.

Continuance of Approval and listing depends on compliance with the Approval Agreement, satisfactory performance in the field, on successful re-examinations of equipment, materials, and services as appropriate, and on periodic follow-up audits of the manufacturing facility.

FM Approvals LLC reserves the right in its sole judgment to change or revise its standards, criteria, methods, or procedures.

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1 INTRODUCTION

1.1 Purpose

- 1.1.1 This standard states Approval requirements for Dip, Washing and Rinse Tanks.
- 1.1.2 Approval criteria may include, but are not limited to, performance requirements, marking requirements, examination of manufacturing facility(ies) and audit of quality assurance procedures.

1.2 Scope

- 1.2.1 This standard applies to dip, washing and rinse tanks. These containers and tanks are used to wash small components and sub-assemblies to remove any residual cutting fluid or oils.
- 1.2.2 This standard is intended to evaluate only those hazards investigated and is not intended to determine suitability of the end use of a product.

1.3 Basis for Requirements

- 1.3.1 The requirements of this standard are based on experience, research and testing, and/or the standards of other organizations. The advice of manufacturers, users, trade associations, jurisdictions and/or loss control specialists was also considered.
- 1.3.2 The requirements of this standard reflect tests and practices used to examine characteristics of dip, washing and rinse tanks for the purpose of obtaining Approval. Dip, washing and rinse tanks having characteristics not anticipated by this standard may be FM Approved if performance is equal, or superior, to that required by this standard is demonstrated, or if the intent of the standard is met. Alternatively, dip, washing and rinse tanks which meet all of the requirements identified in this standard may not be FM Approved if other conditions which adversely affect performance exist or if the intent of this standard is not met.

1.4 Basis for Approval

Approval is based upon satisfactory evaluation of the product and the manufacturer in the following major areas:

- 1.4.1 Examination and tests on production samples shall be performed to evaluate:
 - the suitability of the product;
 - the performance of the product as specified by the manufacturer and required by FM Approvals; and as far as practical,
 - the durability and reliability of the product.
- 1.4.2 An examination of the manufacturing facilities and audit of quality control procedures is made to evaluate the manufacturer's ability to consistently produce the product which is examined and tested, and the marking procedures used to identify the product. These examinations may be repeated as part of FM Approvals' surveillance audit program.

1.5 Basis for Continued Approval

Continued Approval is based upon:

- production or availability of the product as currently FM Approved;
- the continued use of acceptable quality assurance procedures;
- satisfactory field experience;
- compliance with the terms stipulated in the Approval report;
- satisfactory re-examination of production samples for continued conformity to requirements; and
- satisfactory Surveillance Audits.

Also, as a condition of retaining Approval, the manufacturer may not change a product or service without prior authorization by FM Approvals.

1.6 Effective Date

The effective date of an Approval standard mandates that all products tested for Approval after the effective date shall satisfy the requirements of that standard. Products FM Approved under a previous edition shall comply with the new version by the effective date or else forfeit Approval.

The effective date of this standard is December 31, 2013 for compliance with all requirements.

1.7 System of Units

Units of measurement used in this Standard are United States (U.S.) customary units. These are followed by their arithmetic equivalents in International System (SI) units, enclosed in parentheses. The first value stated shall be regarded as the requirement. The converted equivalent value may be approximate. Appendix A lists the selected units and conversions to SI units for measures appearing in this standard. Conversion of U.S. customary units is in accordance with the American National Standards Institute (ANSI)/Institute of Electrical and Electronics Engineers (IEEE)/American Society for Testing Materials (ASTM) SI 10-97, "Standard for Use of the International System of Units (SI): The Modern Metric System."

1.8 Applicable Documents

The following standards, test methods, and practices are referenced in this standard:

Test Procedure, Lid Closure Fire Exposure for Dip and Washing tanks

Test Procedure, Lid Closure Fire Exposure for Rinse tanks

Test Procedure, Fire Exposure for Dip, \Washing and Rinse tanks

1.9 Definitions

For purposes of this standard, the following terms apply:

Cleaning tanks – Is a general term which encompass all tanks, Dip, Wash and Rinse tanks.

Dip tanks – are useful for cleaning parts and sub assemblies where the volume of work does not necessitate the larger rinse tanks. The general capacity of these tanks range from 1-12 gallons (4-45L).

Fusible link - The fusible type link consists of two plates joined together by a solder alloy. The solder melts at a predetermined temperature allowing the plates to separate. The fusible link is designed to fail in tension when the temperature exceeds the manufacturers suggested rated temperature.

Rinse tanks – Come in either floor standing or bench top models and are larger to facilitate larger scale parts. The general capacity of these tanks range from 10-22 gallons (38-83L).

Wash tanks – are designed to simplify small parts cleaning. An integral parts basket facilitates washing quantities of small parts. The general capacity of these tanks range from 1-6 gallons (4-23L).

1.10 References

1. FM Global Research Division Technical Report #3045370, Development of a Fire Performance Test for Dipping Washing and Cleaning Tanks, FM Approvals Standard 6056.
2. FM Global Property Loss Prevention Data Sheet 7-9, “Dip Tanks, Flow Coaters and Roll Coaters”
3. FM Global Property Loss Prevention Data Sheet 7-32, “Ignitable Liquid Operations”
4. FM Global Property Loss Prevention Data Sheet 7-97, “Metal Cleaning”

2 GENERAL INFORMATION

2.1 Product Information

Dip, washing and rinsing tanks are supplied in various capacities. The dip, washing and rinsing tanks are manufactured from compatible non-combustible materials. All tanks shall be self extinguishing in the event contents are ignited. Devices shall include but not limited to self-closing lids (spring, gravity, foot operated gravity, fusible link triggered). Gravity self-closing lids shall not open more than 80 degrees from the horizontal. Each submitted sample shall have a clear marker denoting the maximum fill level. Some rinse tanks are supplied with a foot operated mechanism allowing the operator to hold the lid open during operation. Other designs meeting the criteria of this standard may also be considered for Approval.

2.2 Approval Application Requirements

To apply for an Approval examination the manufacturer, or its authorized representative, should submit a request to

Director, Materials Group
FM Approvals
1151 Boston-Providence Turnpike
PO Box 9102
Norwood, MA 02062
U.S.A.

The manufacturer shall provide the following preliminary information with any request for Approval consideration:

- A complete list of all models, types, sizes, and options for the products or services being submitted for Approval consideration;

- general assembly drawings, complete set of manufacturing drawings, materials list, anticipated marking format, nameplate format, brochures, sales literature, spec. sheets, installation, operation and maintenance procedures.
- the number and location of manufacturing facilities.
- All documents shall identify the manufacturer's name, document number or other form of reference, title, date of last revision, and revision level. All documents shall be provided with English translation.

2.3 Requirements for Samples for Examination

- 2.3.1 Following authorization of an Approval examination, the manufacturer shall submit samples for examination and testing
- Sample requirements to be determined by FM Approvals following review of the preliminary information.
- 2.3.2 Requirements for samples may vary depending on design features, results of prior or similar testing, and results of any foregoing tests.
- 2.3.3 The manufacturer shall submit samples representative of production. Any decision to use data generated using prototypes is at the discretion of FM Approvals.
- 2.3.4 It is the manufacturer's responsibility to provide any necessary test fixtures, such as those which may be required to evaluate the dipping, washing and rinsing tank.

3 GENERAL REQUIREMENTS

3.1 Review of Documentation

- 3.1.1 During the initial investigation and prior to physical testing, the manufacturer's specifications and details shall be reviewed to assess the ease and practicality of installation and use. The Approval investigation shall define the limits of the Approval.

3.2 Markings

- 3.2.1 Marking on the product or, if not possible due to size, on its packaging or label accompanying the product, shall include the following information:
- name and address of the manufacturer or marking traceable to the manufacturer;
 - date of manufacture or code traceable to date of manufacture or lot identification;
 - model number, size, rating, capacity, etc., as appropriate.

When hazard warnings are needed, the markings must be universally recognizable.

- 3.2.2 The model or type identification shall correspond with the manufacturer's catalog designation and shall uniquely identify the product as FM Approved. The manufacturer shall not place this model or type identification on any other product unless covered by a separate agreement.
- 3.2.3 The Approval Mark (see Appendix B) shall be displayed visibly and permanently on the product and/or packaging as appropriate. The manufacturer shall not use this Mark on any other product unless such product is covered by a separate report.
- 3.2.4 All markings shall be legible and durable.

3.3 Manufacturer's Installation and Operation Instructions

As deemed appropriate, the manufacturer shall provide the user with:

- instructions for the installation, maintenance, and operation of the product;
- facilities for repair of the product and supply replacement parts; and
- services to ensure proper installation, inspection, or maintenance for products of such nature that it would not be reasonable to expect the average user to be able to provide such installation, inspection, or maintenance.

3.4 Calibration

All examinations and tests performed in evaluation to this Standard shall use calibrated measuring instruments traceable and certified to acceptable national standards.

3.5 Test Sample Production

All products submitted for testing shall be representative of production material. The need to monitor the manufacture of the test specimen shall be at the sole discretion of FM Approvals. Any decision to use data generated using prototypes is at the discretion of FM Approvals.

4 PERFORMANCE REQUIREMENTS

- tests of alternate constructions may be waived if considered less hazardous than those previously tested.
- confirming tests may be required, at the sole discretion of FM Approvals, depending on design features and results of any foregoing tests.
- following a test failure, a re-test of an identical or similar assembly shall be at the sole discretion of FM Approvals and with a technical justification of the conditions or reasons for the failure. When a test specimen fails to meet the Approval acceptance criteria for a given classification/rating, two successful test specimens of the same or similar construction must meet the Approval acceptance criteria to qualify for the given classification/rating.

4.1 Lid Closure Fire Exposure Test, Dip and Wash Tanks

4.1.1 Requirement

When two fill levels are specified for dip or wash tanks, the container will be exposed to a fire test at both the minimum and maximum fill levels using water and heptane fuel.

4.1.2 Test/Verification

The average time at the minimum fill level and the average time at the maximum fill level shall not exceed 30 seconds. No individual test shall exceed 45 seconds after being exposed to the fire. Testing for Fire Exposure shall be in accordance with *Test Method of Lid Closure Fire Exposure-Dip and Wash Tanks, FM Approvals, LLC*.

4.2 Lid Closure Fire Exposure Test, Rinse Tanks

4.2.1 Requirement

The rinse tank will be exposed to a water/heptane fire test at its maximum rated capacity.

4.2.2 Test/Verification

The lid on the rinse tank shall close completely within 15 seconds of fire exposure. Testing for Fire Exposure shall be in accordance with *Test Method of Lid Closure Fire Exposure-Rinse Tanks, FM Approvals, LLC*.

4.3 Fire Exposure Test-Dip, Washing and Rinse Tanks

4.3.1 Requirement

The tank will be exposed to a 30 minute heptane fire test.

4.3.2 Test/Verification

Each tank will be exposed to a 30 minute fire test. A post leakage test will be performed on the container. The Fire Exposure test shall be in accordance with *Test Method for Fire Exposure-Dip,*

Washing and Rinsing Tanks, FM Approvals, LLC. The Leakage test shall be in accordance with *Test Method, Water Leakage Resistance Test for Dip, Washing and Rinse Tanks.*

5 OPERATIONS REQUIREMENTS

A quality assurance program is required to assure that subsequent dip, washing or rinse tanks produced by the manufacturer shall present the same quality and reliability as the specific tanks examined. Design quality, conformance to design, and performance are the areas of primary concern.

- Design quality is determined during the examination and tests, and is documented in the Approval Report.
- Continued conformance to this Standard is verified by the Surveillance Audit.
- Quality of performance is determined by field performance and by periodic re-examination and testing.

5.1 Demonstrated Quality Control Program

5.1.1 The manufacturer shall demonstrate a quality assurance program which specifies controls for at least the following areas:

- existence of corporate quality assurance guidelines;
- incoming quality assurance, including testing;
- in-process quality assurance, including testing;
- final inspection and tests;
- equipment calibration;
- drawing and change control;
- packaging and shipping; and
- handling and disposition of non-conforming materials.

5.1.2 Documentation/Manual

There must be an authoritative collection of procedures/policies. It must provide an accurate description of the quality management system while serving as a permanent reference for implementation and maintenance of that system. The system must require that sufficient records are maintained to demonstrate achievement of the required quality and verify operation of the quality system.

5.1.3 Records

To assure adequate traceability of materials and products, the manufacturer shall maintain a record of all quality assurance tests performed, for a minimum period of two years from the date of manufacture.

5.1.4 Drawing and Change Control

- The manufacturer shall establish a system of product configuration control that shall allow no unauthorized changes to the product. Changes to critical documents, identified in the Approval Report, must be reported to, and authorized by, FM Approvals prior to implementation for production.
- The manufacturer shall assign an appropriate person or group to be responsible for, and require that, proposed changes to FM Approved or Listed products be reported to FM

Approvals before implementation. The manufacturer shall notify FM Approvals of changes in the product or of persons responsible for keeping FM Approvals advised by means of FM Approvals' Form 797, FM Approved Product/Specification-Tested Revision Form

- Records of all revisions to all FM Approved products shall be maintained.

5.2 Surveillance Audit

- 5.2.1 An audit of the manufacturing facility is part of the Approval investigation to verify implementation of the quality assurance program. Its purpose is to determine that the manufacturer's equipment, procedures, and quality program are maintained to insure a uniform product consistent with that which was tested and FM Approved.
- 5.2.2 These audits shall be conducted periodically but at least annually by FM Approvals or its representatives.
- 5.2.3 FM Approved products or services shall be produced or provided at or from the location(s) audited by FM Approvals and as specified in the Approval Report. Manufacture of products bearing the Approval Mark is not permitted at any other location without prior written authorization by FM Approvals.

5.3 Installation Inspections

Field inspections may be conducted to review an installation. The inspections are conducted to assess ease of application, and conformance to written specifications. When more than one application technique is used, one or all may be inspected at the discretion of FM Approvals.

5.4 Manufacturer's Responsibilities

The manufacturer shall notify FM Approvals of changes in product construction, components, raw materials, physical characteristics, coatings, component formulation or quality assurance procedures prior to implementation.

APPENDIX A: UNITS OF MEASUREMENT

LENGTH:	in. - "inches"; (mm - "millimeters") mm = in. x 25.4
AREA:	ft - "feet"; (m - "meters") m = ft x 0.3048 in ² - "square inches"; (mm ² - "square millimeters") mm ² = in ² x 6.4516 x 10 ²
MASS:	ft ² - "square feet"; (m ² - "square meters") m ² = ft ² x 0.0929 lb - "pounds"; (kg - "kilograms") kg = lb x 0.454
PRESSURE:	psi - "pounds per square inch"; (bar - "bar") kPa = psi x 6.895 bar - "bar"; (kPa - "kilopascals") bar = kPa x 0.01 bar = psi x 0.06895
HEAT:	Btu - "British thermal units"; (J - "joules") J = Btu x 1.0551 x 10 ³
HEAT RELEASE RATE:	Btu/min - "British thermal units per minute"; (kW - "kilowatts") kW = Btu/min x 0.0176
TEMPERATURE:	°F - "degrees Fahrenheit"; (°C - "degrees Celsius") °C = (°F - 32) x 0.556
LIQUID:	gal - "gallons"; (L - "liter") L = gal x 3.785 L - "liter"; (dm ³ - "cubic decimeters") L = dm ³
FLOW RATE:	gal/min - "gallon per minute"; (L/min - "liters per minute") L/min = gal/min x 3.785

APPENDIX B: FM APPROVALS CERTIFICATION MARKS

FM Approvals certifications marks are to be used only in conjunction with products or services that have been Approved by FM Approvals and in adherence with usage guidelines.



FM APPROVED mark:

Authorized by FM Approvals as a certification mark for any product that has been FM Approved. There is no minimum size requirement for the mark, but it must be large enough to be readily identifiable. The mark should be produced in black on a light background, or in reverse on a dark background.



Cast-On FM Approvals marks:

Where reproduction of the FM Approved mark described above is impossible because of production restrictions, use these modified versions of the FM Approved mark. There is no minimum size requirement for the mark, but it must be large enough to be readily identifiable.



FM Approved Mark with “C” only:

Authorized by FM Approvals as a certification mark for any product that has been evaluated by FM Approvals in accordance with Canadian codes and standards. There is no minimum size requirement for the mark, but it must be large enough to be readily identifiable. The mark should be produced in black on a light background, or in reverse on a dark background.



FM Approved mark with “C” and “US”:

Authorized by FM Approvals as a certification mark for any product that has been evaluated by FM Approvals in accordance with US and Canadian codes and standards. There is no minimum size requirement for the mark, but it must be large enough to be readily identifiable. The mark should be produced in black on a light background, or in reverse on a dark background.

FM Approvals Certification Marks

USAGE GUIDELINES

All FM Approvals certification marks are the sole property of FM Approvals LLC (“FM Approvals”) and are registered or the subject of applications for registration in the United States and many other countries. They are for use only according to these guidelines.

FM Approvals certification marks may be used only on FM Approved products and related product packaging, in advertising material, catalogs and news releases. Use of FM Approvals certification marks on such material is not a substitute for use of the complete FM Approvals certification mark on FM Approved products and/or product packaging.

No FM Approvals certification mark or aspect thereof may be incorporated as part of a business name, Internet domain name, or brand name/trademark for products/product lines. This includes both design aspects (the FM Approvals “diamond,” etc.) and word aspects (“FM,” “Approved,” etc.). The use of any FM Approvals certification mark as a trademark is strictly prohibited.

The Approval Standard number or class number may not be incorporated as part of a business name, Internet domain name, or brand name/trademark for products/product lines. For example, a company may not say “ABC Company’s 4100 Fire Door is FM Approved”; the proper terminology is, “ABC Company’s Fire Door is FM Approved per Approval Standard 4100.”

FM Approvals certification marks, except for the FM Approvals Quality System Registration mark, may not be used on business stationery/cards/signage because this could mischaracterize the relationship with FM Approvals. Additionally, these items should not reference any FM Approvals certification mark.

Products or services may not be marketed under any mark or name similar to “FM Global,” “FM Approvals” or any of the FM Approvals certification marks. Further, products or services may not be marketed to imply a relationship beyond the scope of any Approval made by FM Approvals.

When an FM Approvals certification mark is used in advertising material or on product packaging, all material must reflect the specific circumstances under which the product was FM Approved. The material must clearly differentiate between products that are FM Approved and those that are not, and may not, in any way, imply a more substantial relationship with FM Approvals.

A company may not reference the intent to submit a product for Approval or the expectation that a company will have a certain product FM Approved in the future. For example, a company may not state, “Approval by FM Approvals pending” or “Approval by FM Approvals applied for.”

FM Approvals certification marks should not be preceded or followed by a qualifier that indicates a degree of certification or acceptability. For example, “exceeds,” “first” or “only” may not be used to qualify any FM Approvals certification mark.

Only original artwork issued by FM Approvals should be used. The FM Approvals certification marks should not be altered in any way other than to resize the artwork proportionately. Unacceptable uses of the marks include, but are not limited to, adding/deleting wording or artwork, reducing the artwork to an illegible size, animation or distortion.

The text of the FM Approvals certification marks may not be translated into any language other than English.

FM Approvals certification marks must appear in a size and location that is readily identifiable, but less prominent than the name of the owner of the certification or the manufacturer/seller/distributor of the certified products.